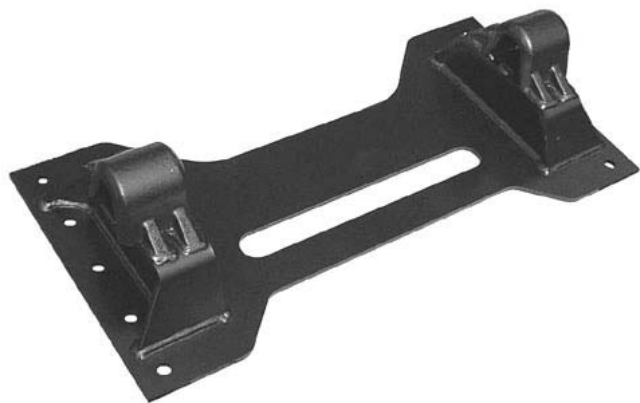




WEIGHTSAVER®

MOUNTING GUIDELINES



Weightsaver®

EC approved 94/20/EG



WARNING

Mounting must be carried out in accordance with the instructions below. In Germany TÜV guidelines and the §§ 19, 20 and 21 of the StVZO must be followed for the installation of the Weightsaver® and the mounted Fifth Wheel.

General Instructions:

Minimum Sub-frame Attachment requirements (per side):

- 5 screws M16 x 1,5 (min. Quality 8.8)
- 4 screws M16 x 1,5 (min. Quality 10.9)
- 4 screws M20 x 1,5 (min. Quality 8.8)



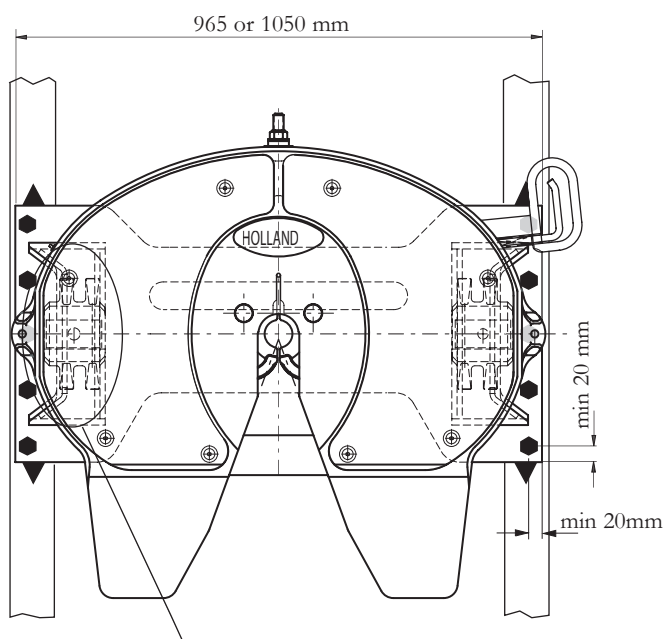
WARNING

In addition to these recommendations, all fifth wheel mounting plate installations must be made in accordance with all applicable government regulations where the vehicle is registered and/or operated.

The bolted joints must be properly torqued as shown below and checked for a secure installation.

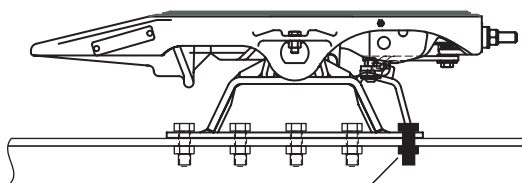
The fifth wheel must be mounted in such a way that the top plate is freely movable above the brackets.

The Weightsaver® base plate can be secured against longitudinal and lateral movements through the use of welded thrust plates. This may be a requirement of the tractor manufacturer or a government regulation.



Note: Bracket mounting on chassis area

Welding procedure: E II
Filler Material: E 4320 B9 DIN 1913
alternatively
Welding procedure: MAG C
TÜV approved filler material



M20 x 1,5 - 8.8
tightened to 460 Nm

M16 x 1,5 - 8.8
tightened to 225 Nm

M16 x 1,5 - 10.9
tightened to 315Nm

Holland reserves the right, without prior notice, to change specifications and dimensions.

XL-MP1023-02



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